

# GUIDE FOR REPLACEMENT OF WINDOWS AND WINDOW RUBBER WITH INSERT



BUILT IN BRITAIN  
SINCE 1973



## INTRODUCTION

Replacing window rubber is a technically complex task. Time and patience are required plus the use of a window rubber insert tool is recommended.

## WHAT YOU WILL NEED

- Soap and Water
- Sharp Blade
- Window insert tool
- Tape Measure

## PREPARATION

Remove insert from old rubber, push window out and remove, wash and dry both window (if only the rubber is being replaced) and cuddy window area. Liquid soap and water will be required.

## APPLICATION METHOD

- 1 From the middle of one side, with the insert opening facing outwards, push the tight edge of the rubber onto the fibreglass cutout.
- 2 Push tight into the corners.
- 3 Once all the way round cut rubber 1" oversize.
- 4 Push the back edge of the window into the rubber and with the use of a window tool, run all the way around making sure it fits well (the edges of new windows may need to sanded).
- 5 To fix the insert, place liquid soap in the insert opening facing you.
- 6 Push insert into the rubber on the opposite side to the rubber joint.
- 7 If using an insert tool (available from Orkney Boats), open joint and push the insert into the loop before slowly pushing your way around the rubber.
- 8 Once all the way round, cut insert ½" oversize and force together.



## SAFETY NOTICE

GLASS, PERSPEX AND FIBREGLASS EDGES  
MAY BE SHARP, CAUTION IS REQUIRED



CARE SHOULD BE TAKEN TO AVOID USING SCREWDRIVERS OR OTHER SHARP  
IMPLEMENTS WHICH MAY CAUSE DAMAGE TO THE WINDOWS AND RUBBER

CARE MUST BE TAKEN WHEN CUTTING THE RUBBER TO SIZE